

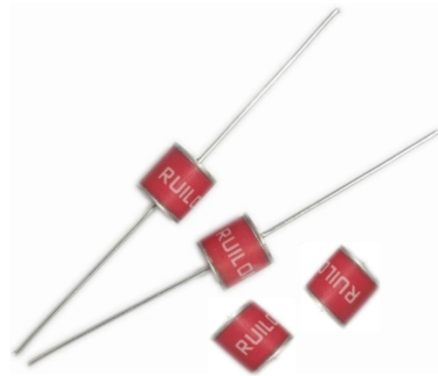
## Gas Discharge Tubes(GDT)

2R-8T(800~6300V)

### Description

2R-8T Gas Discharge Tubes (GDT) series provides high levels of protection against fast rising transients caused by lightning disturbances. Offered in a miniature surface mount package, it has a surge rating of 10KA 8/20 $\mu$ s.

2R-8T GDTs are high voltage (800-6300V) components designed for surge protection and high isolation applications. It is also suitable for applications for which bias voltage or signal levels of several hundred volts are normally present. 2R-8T GDTs can be used in conjunction with MOVs (Metal Oxide Varistors) to provide superior protection performance for AC applications.



### Agency Approvals

Agency	Standards	Certificate No.
	UL1449	E479668

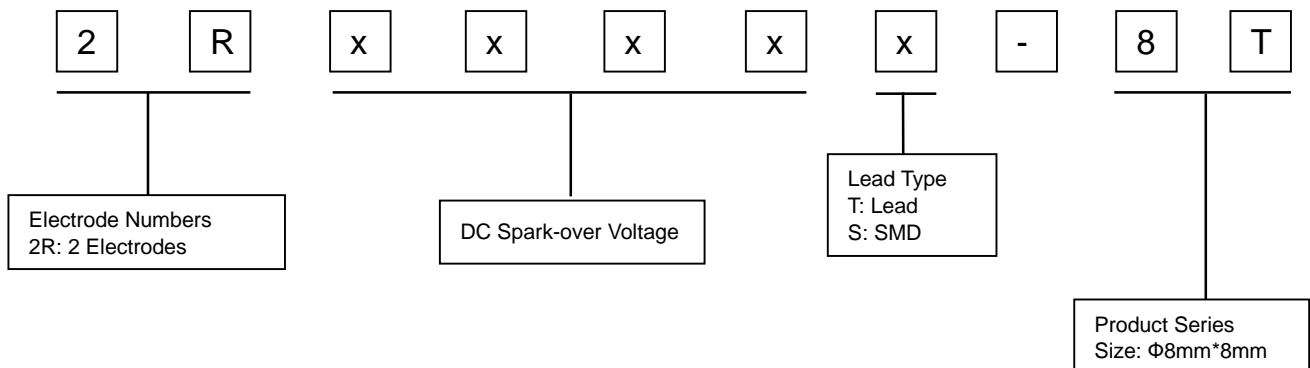
### Features

- I Voltage Ranges 800V to 6300V
- I Excellent response to fast rising transients
- I 8/20 $\mu$ s Impulse current capability: 5KA/10KA
- I Non-Radioactive
- I Ultra Low capacitance (<1pF)
- I Size:  $\Phi$ 8mm\*8mm
- I Storage and operational temperature: -40~+125°C

### Applications

- Automotive:**
- I On-board chargers
  - I Vehicle charging stations
- Others:**
- I LED lighting
  - I Power supply
  - I Photovoltaic
  - I Air conditioning

### Part Number Code



## Gas Discharge Tubes(GDT)

## 2R-8T(800~6300V)

### Electrical Characteristics

Part Number	DC Spark-over Voltage <sup>1) 2)</sup> @100V/S	Impulse Spark-over Voltage		Insulation Resistance <sup>3)</sup>	Capacitance @1MHz	Glow Voltage @10mA	Arc Voltage @1A	AC withstand voltage @5mA 1Min	Life Ratings			
		100V/μS	1KV/μS						Impulse Discharge Current @8/20μS		Alternating Discharge Current @50Hz 1S	
		Max	Max						±5 times	1 time		5 times
		V	V	V	GΩ	pF	V	V	V	KA	KA	A
2R800TB-8T 2R800SB-8T	800±20%	1300	1400	1	1	160	20	-	10	15	10	
2R1000T-8T 2R1000S-8T	1000±20%	1500	1600	1	1	160	20	500	10	15	10	
2R1400T-8T 2R1400S-8T	1400±20%	2100	2200	1	1	160	20	700	10	15	10	
2R1600T-8T 2R1600S-8T	1600±20%	2600	2800	1	1	160	20	800	10	15	10	
2R2000T-8T 2R2000S-8T	2000±20%	2800	3000	1	1	160	20	1000	10	15	5	
2R2500T-8T 2R2500S-8T	2500±20%	3000	3200	1	1	160	20	1300	10	15	5	
2R2700T-8T 2R2700S-8T	2300~3240	3300	3500	1	1	160	20	1500	10	15	5	
2R3000T-8T 2R3000S-8T	3000±20%	3600	3800	1	1	160	20	1600	10	15	5	
2R3500T-8T 2R3500S-8T	3500±20%	4300	4400	1	1	160	20	1800	10	15	5	
2R3600T-8T 2R3600S-8T	3600±20%	4300	4500	1	1	160	20	1900	10	15	5	
2R4000T-8T 2R4000S-8T	4000±20%	4800	5000	1	1	160	20	2100	10	15	5	
2R4500T-8T 2R4500S-8T	4500±20%	5500	5800	1	1	160	20	2300	5	10	5	
2R5000T-8T 2R5000S-8T	5000±20%	6200	6500	1	1	180	20	2600	5	10	5	
2R6000T-8T 2R6000S-8T	6000±20%	7500	8000	1	1	180	20	3100	5	10	5	
Glow to Arc transition Current.....				<1A								
Weight.....				~2.0g								
Operation and storage temperature.....				-40~+125°C								
Climatic category (IEC 60068-1).....				40/125/21								
Marking, red negative.....				<b>RUILON XXX Y</b> XXX -Nominal voltage Y -Year of production								
Surface treatment.....				Nickel Plated								

<sup>1)</sup> At delivery AQL 0.65 level II, DIN ISO 2859.

<sup>2)</sup> In ionized mode.

<sup>3)</sup> Insulation Resistance Measuring Voltage at DC 100V.

Terms in accordance with ITU-T Rec. K.12, IEC 61643-311, GB/T 18802.311.

Certifications table

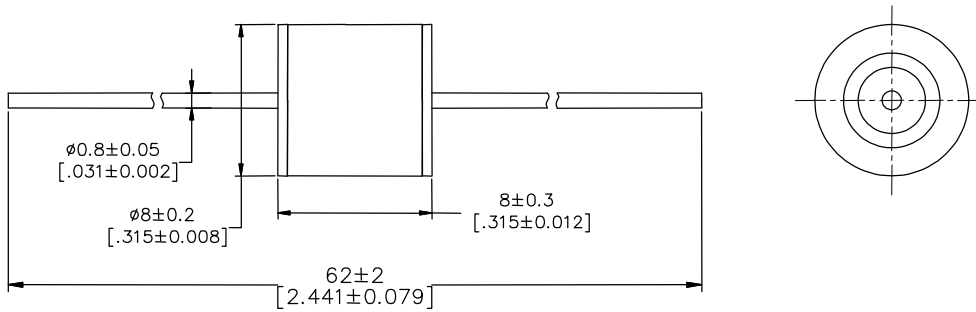
Part Number		 UL1449 E479668
DIP	SMD	
2R800TB-8T	2R800SB-8T	--
2R1000T-8T	2R1000S-8T	●
2R1400T-8T	2R1400S-8T	●
2R1600T-8T	2R1600S-8T	●
2R2000T-8T	2R2000S-8T	●
2R2500T-8T	2R2500S-8T	●
2R2700T-8T	2R2700S-8T	●
2R3000T-8T	2R3000S-8T	●
2R3500T-8T	2R3500S-8T	●
2R3600T-8T	2R3600S-8T	●
2R4000T-8T	2R4000S-8T	●
2R4500T-8T	2R4500S-8T	●
2R5000T-8T	2R5000S-8T	●
2R6000T-8T	2R6000S-8T	●

Notes:

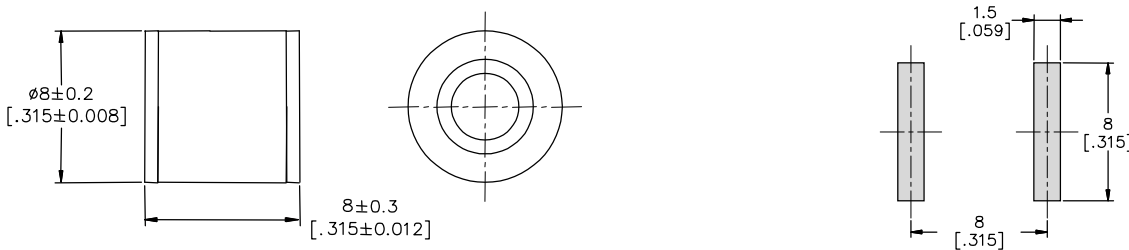
- indicates that the product has passed the certification.
- indicates that the product is not certified.

Dimensions (Unit: mm/inch)

DIP Series (2RxxxxT-8T)



SMD Series (2RxxxxS-8T)



Recommended Soldering Pad Layout

Packaging Information

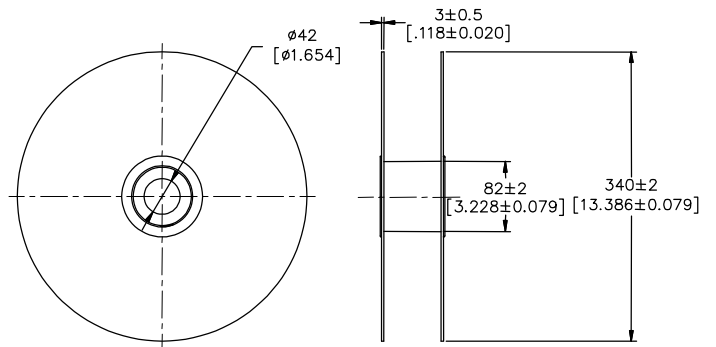
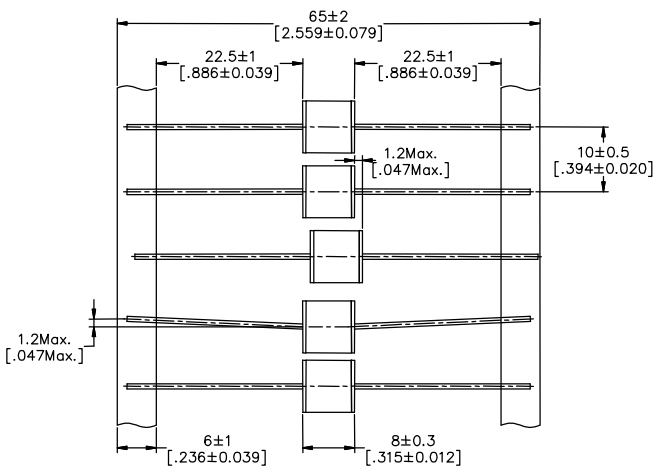
Axial Packaging (Bulk)

	PVC tray	Inner Box	Carton
Size	265×148×10mm	275×150×50mm	315×290×272mm
Quantity	MPQ: 1 tray=100pcs	MOQ: 1 Inner Box=5 trays=500pcs	1 Carton=10 Inner boxes=5,000pcs
Photos			

Axial Packaging (Tape & Reel)

Tape

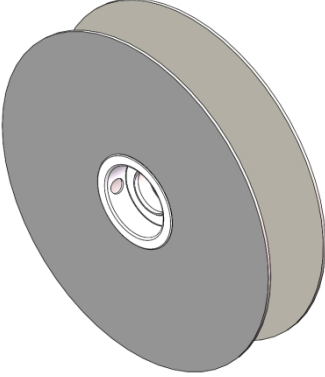
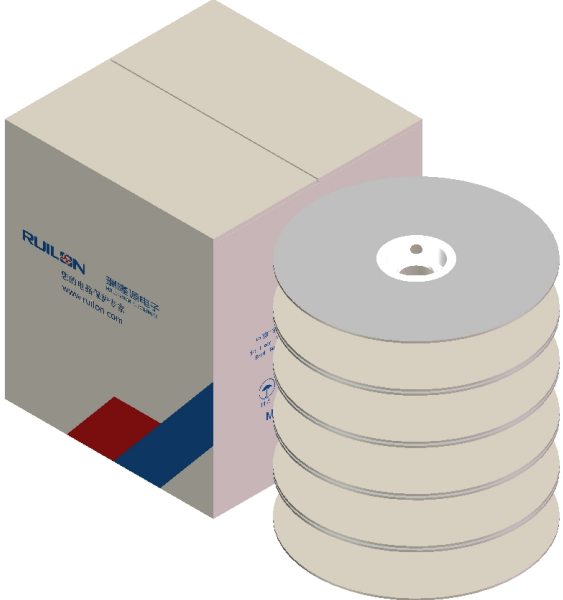
Reel



According to IEC 60286-1

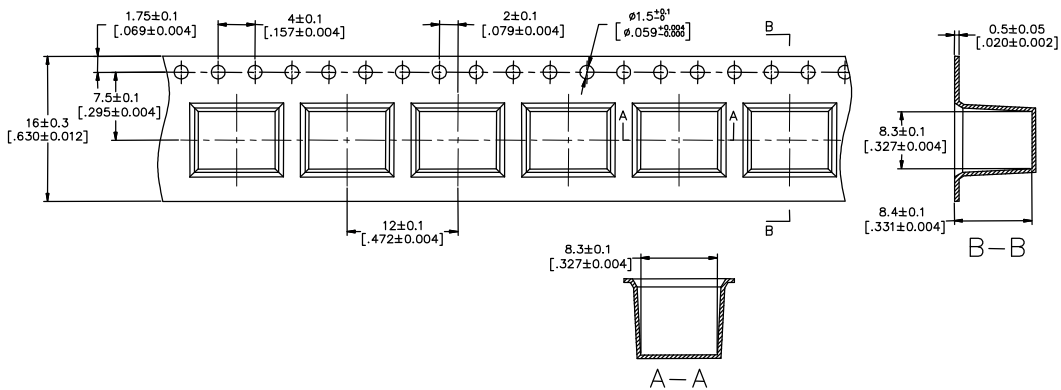
**Gas Discharge Tubes(GDT)**

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	Reel	Carton
Size	340×78mm	350×350×407mm
Quantity	MPQ/MOQ: 1 reel=800pcs	1 Carton=5 reels =4,000pcs
Photos		

**SMD Packaging (Tape & Reel)**

**Tape**

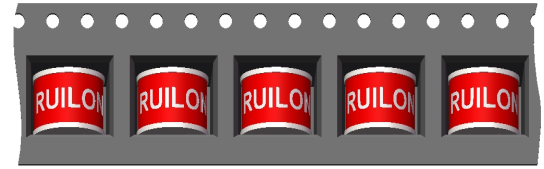
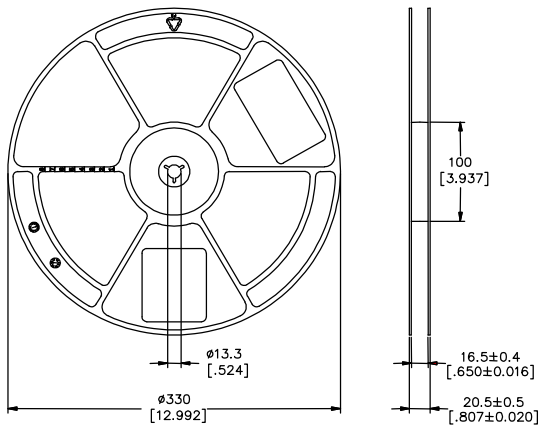


According to IEC 60286-3

### Gas Discharge Tubes(GDT)

2R-8T(800~6300V)

Reel



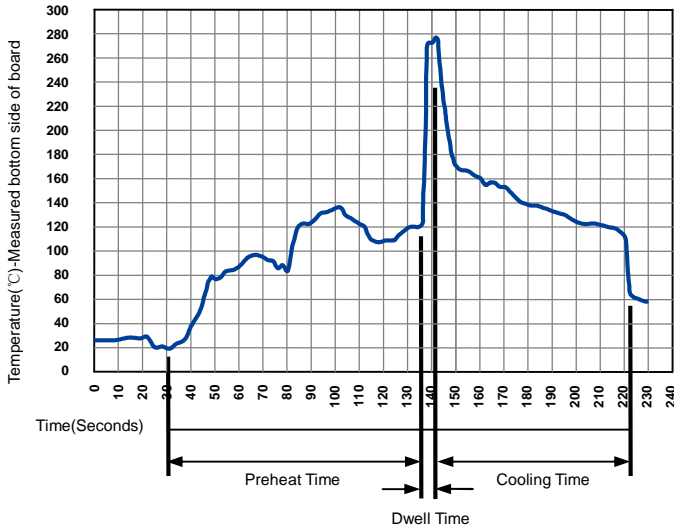
Direction of Unreeling

	Reel	Inner Box	Carton
Size	330×20.5mm	340×333×70mm	375×353×380mm
Quantity	MPQ/MOQ: 1 reel=500pcs	1 Inner Box=3 reels=1,500pcs	1Carton=5 Inner boxes=7,500pcs
Photos			

## Gas Discharge Tubes(GDT)

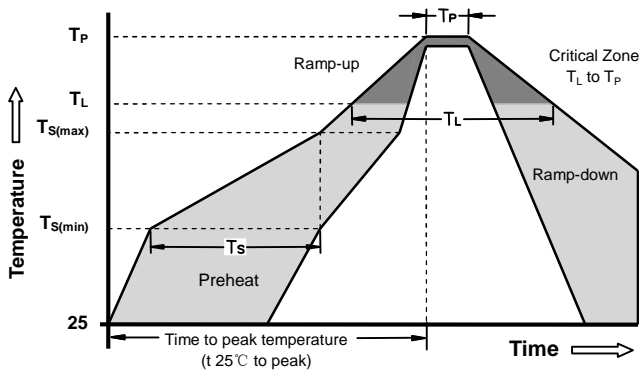
2R-8T(800~6300V)

### Soldering Parameters - Wave soldering (Thru-Hole Devices)



Wave Soldering Condition		Pb-Free assembly
Preheat	Temperature Min	100°C
	Temperature Max	150°C
	Time (Min to Max)	60-180 Seconds
Solder Pot Temperature		280°C Max
Solder Dwell Time		2-5 Seconds

### Soldering Parameters - Reflow Soldering (Surface Mount Devices)



Reflow Condition		Pb - Free assembly
Preheat	-Temperature Min ( $T_{S(\text{min})}$ )	150°C
	-Temperature Max ( $T_{S(\text{max})}$ )	200°C
	- Time (min to max) ( $t_s$ )	60 -180 Seconds
Average ramp up rate ( Liquids Temp $T_L$ to peak)		3°C/second max
$T_{S(\text{max})}$ to $T_L$ - Ramp-up Rate		5°C/second max
Reflow	- Temperature ( $T_L$ ) (Liquids)	217°C
	- Time (min to max) ( $t_s$ )	60 -150 Seconds
Peak Temperature ( $T_P$ )		260 +0/-5°C
Time within 5°C of actual peak Temperature ( $t_p$ )		10 - 30 Seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature ( $T_P$ )		8 minutes Max
Do not exceed		260°C

**Terms and definitions**

NO.	Item	Definitions
1	<b>Gas discharge tube(GDT)</b>	A gap, or several gaps, in an enclosed discharge medium, other than air at atmospheric pressure, designed to protect apparatus or personnel, or both, from high transient voltages. Also referred to as "gas tube surge arrester".
2	<b>DC Spark-over Voltage</b>	The voltage at which the gas discharge tube sparks over with slowly increasing d.c. voltage.
3	<b>Impulse Spark-over Voltage</b>	The highest voltage which appears across the terminals of a gas discharge tube in the period between the application of an impulse of given wave-shape and the time when current begins to flow.
5	<b>Arc voltage</b>	Voltage drop across the GDT during arc current flow.
6	<b>Glow voltage</b>	Peak value of voltage drop across the GDT when a glow current is flowing.
7	<b>Impulse discharge current 8/20<math>\mu</math>s</b>	Current impulse with a nominal virtual front time of 8 $\mu$ s and a nominal time to half-value of 20 $\mu$ s.
8	<b>Alternating Discharge Current</b>	The rms value of an approximately sinusoidal alternating current passing through the gas discharge tube.
9	<b>Insulation Resistance</b>	Insulation resistance shall be measured from each terminal to every other terminal of the GDT. The test is performed with DC50V when normal spark-over Voltage 70~150V, others with DC100V.
10	<b>Capacitance</b>	The capacitance shall be measured once at 1 MHz between all terminals unless otherwise specified.